



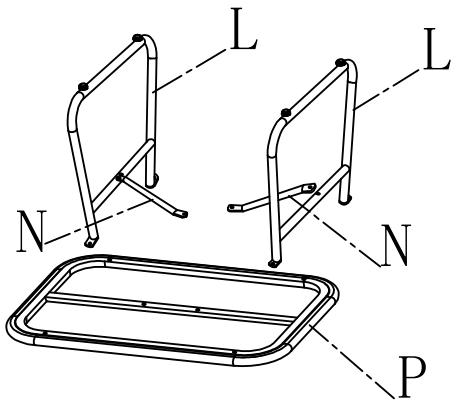






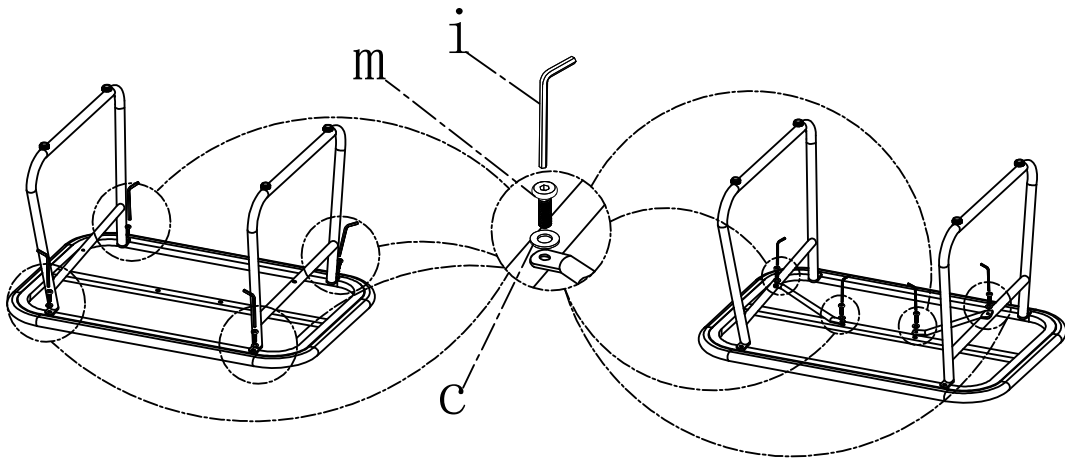
m*8  M6*16	c*8 	i*1 	j*1 	
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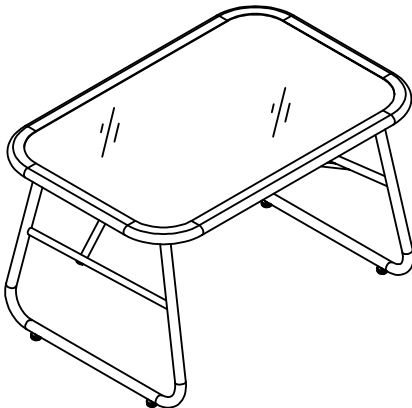
Lx2	Nx2	Px1	
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
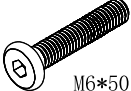







step1.

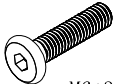
m*8  M6*16	c*8 	i*1 	j*1 	
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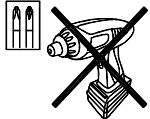


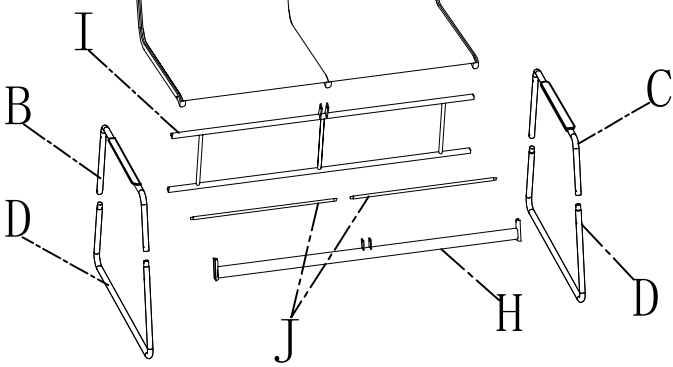
step2.



a*6  M6*30	b*4  M6*50	c*12 	d*6 	f*2  φ 13 (M6) *4mm	g*12 	h*6 	i*1 	j*1 
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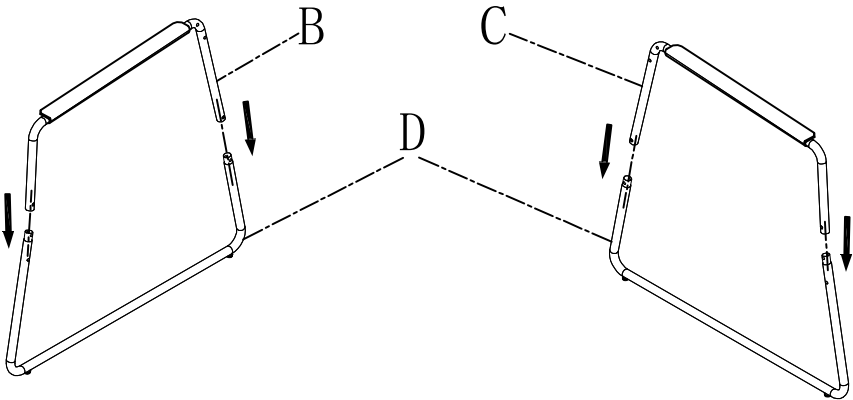
e*2  M6*35







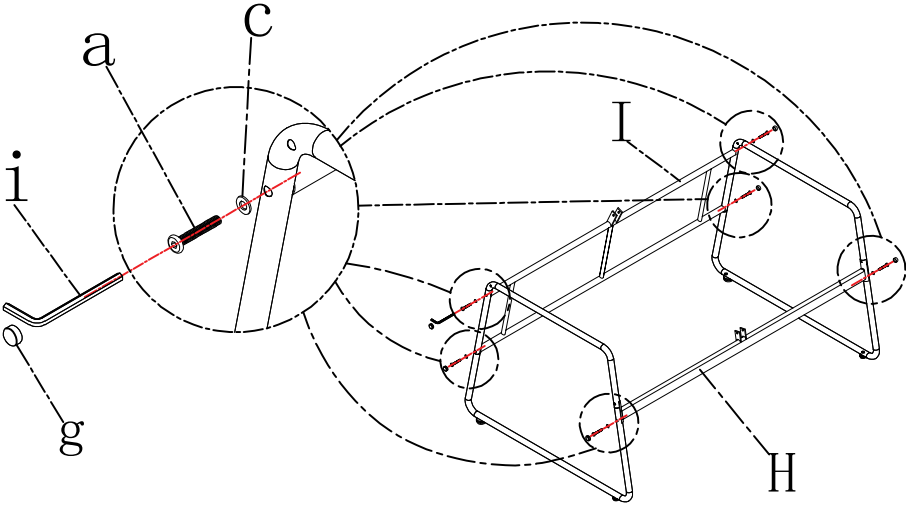



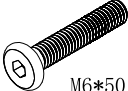







K x1	B x1	C x1	D x2
I x1	J x2	H x1	

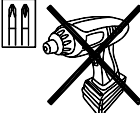
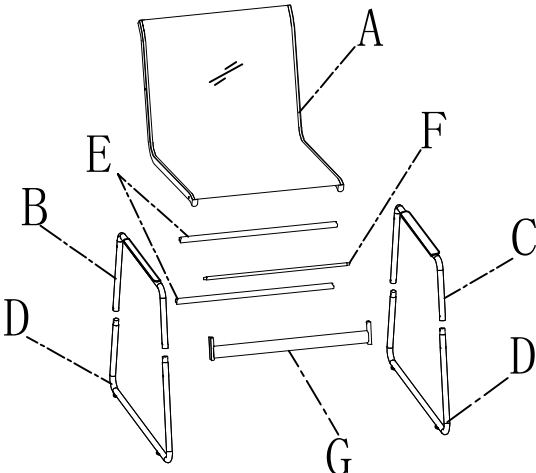
<div> step1. </div>



<div> step2. </div>	a*6  M6*30	c*6 	g*6 	i*1 	
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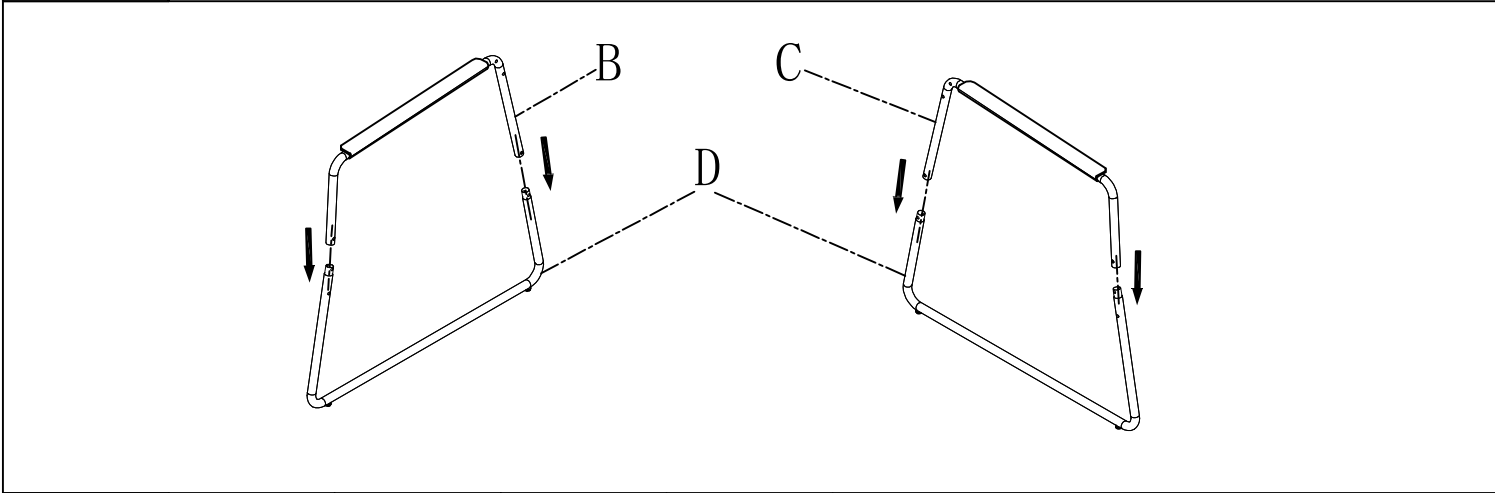
a*12  M6*30	b*8  M6*50	c*20 	d*8 	f*4  φ 13 (M6) *4mm	g*20 	h*8 	i*1 	j*1 
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






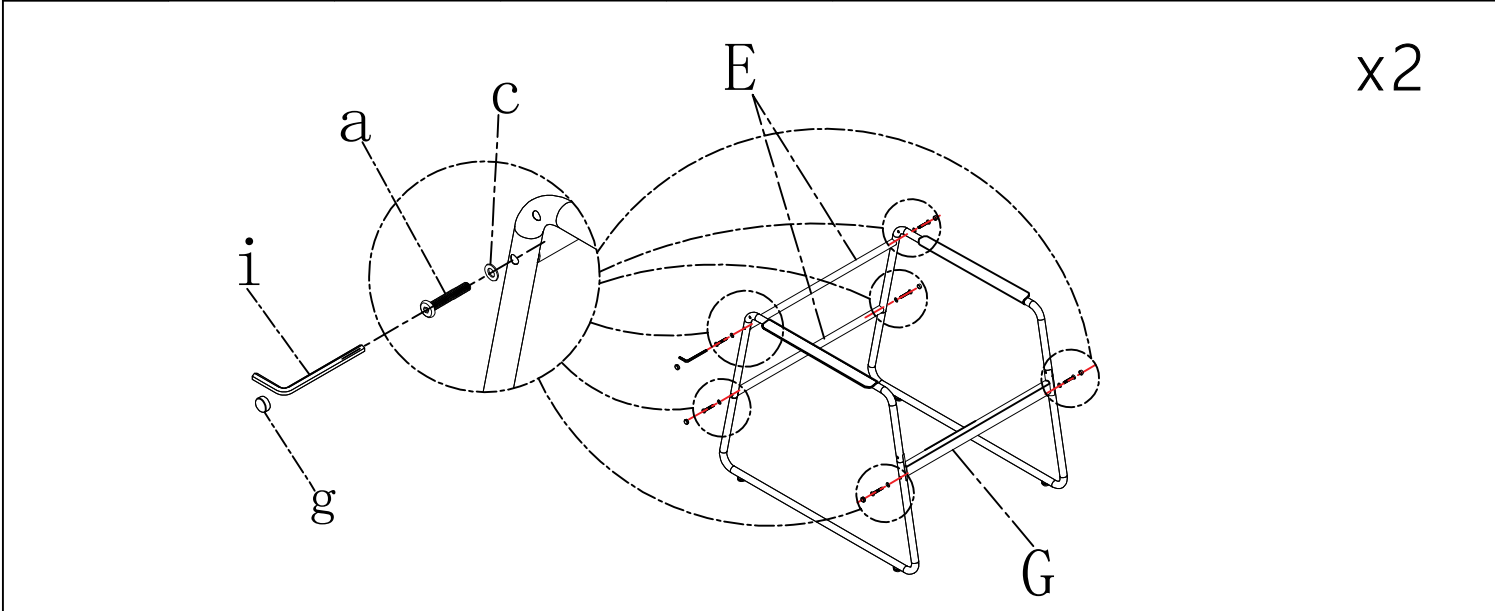
Ax2	Bx2	Cx2	Dx4
Ex4	Fx2	Gx2	

x2

step1.

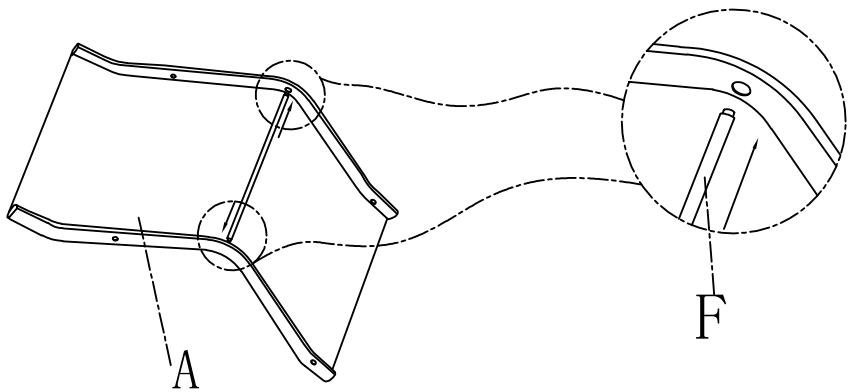


<div>step2.</div>	a*12  M6*30	c*12 	g*12 	i*1 	
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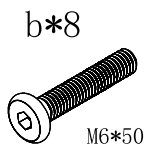


step3.

x2



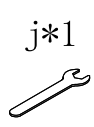
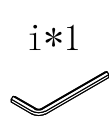
step4.



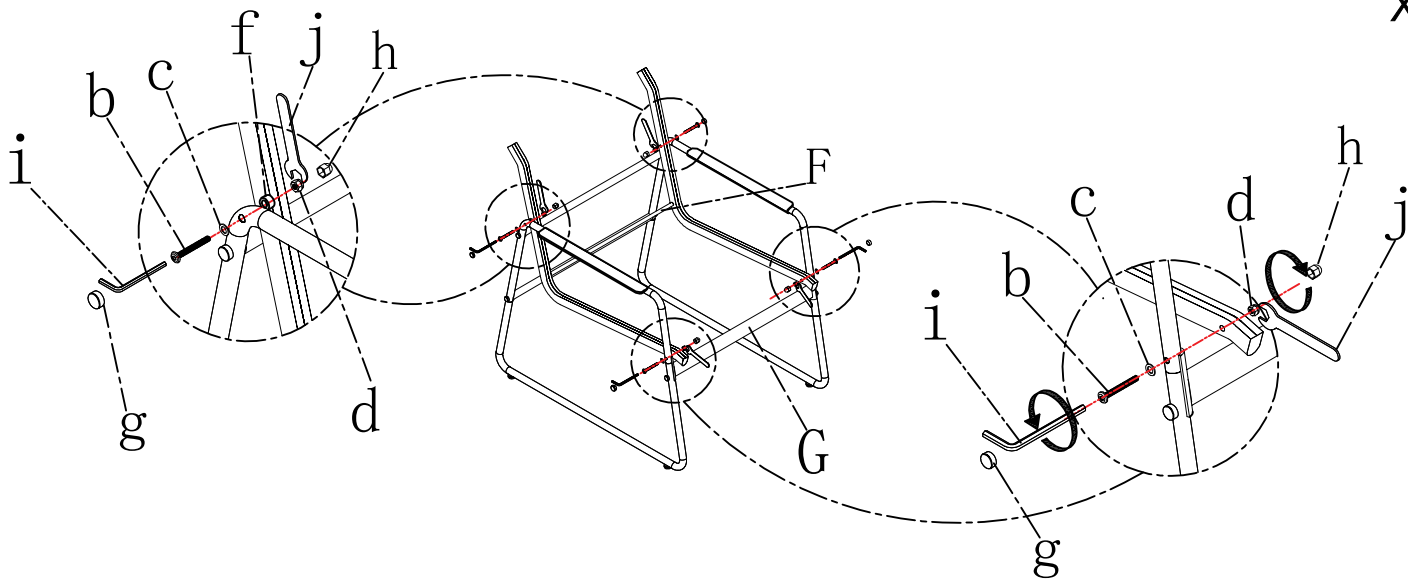
M6*50



φ 13 (M6) *4mm



x2



step5.

x2

